

Technical Data Sheet

# Accutech POL050G10HI002L

Polycarbonate  
LyondellBasell Industries  
Engineering Plastics

General	
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight
Features	• High Impact Resistance
Agency Ratings	• NSF STD-61
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.26	1.26 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 Kg)	11 g/10 min	11 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	363000 psi	2500 MPa	ASTM D638
Tensile Strength (Yield)	11600 psi	80.0 MPa	ASTM D638
Tensile Elongation (Break)	8.0 %	8.0 %	ASTM D638
Flexural Modulus	508000 psi	3500 MPa	ASTM D790
Flexural Strength	17400 psi	120 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.1 ft-lb/in	110 J/m	ASTM D256

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	122	122	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	289 °F	143 °C	
264 Psi (1.8 Mpa), Unannealed	277 °F	136 °C	

Additional Information
Ash Content, ASTM D2584: 10%

**Notes**

These are typical property values not to be construed as specification limits.